

SPLIT

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AEROSPACE LTD	Work Order:	22123
Long Lug	Part Number:	D3235-1
	Qty:	<del>100</del> 145
		Page 1 of 1

Procedure	By	Date	Qty
Issue Traveler	48	05.01.03	100
Call D2423 extrusion to 0.820"			
Identify for D3235-1	Batch: B71202		
Machine as per Folio FA309 and Dwg D3235		05.03.03	21
Identify as D3235-1			
Inspect parts as they come off the CNC machine		05.03.03	325
Inspect and Rumble	N/A		
Second check		05.03.14	275
Etch and Alodine as per QSI 005 4.1		05.04.04	225
Inspect Acid Etch		05.04.15	145
Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3		05.05.01	145
Inspect Powder Coat		05.11.16	145
Inspect work to Step 10		05.11.16	145
Identify and Stock		05.11.17	145
Cost/part 14.39		05.11.21	145
Close W/O 14.29		05.11.21	145
Inspect Level 21			
Change	Revised By	Approved	
New Issue	KJ/JLM		

RELEASED

7/04/04

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 08, 2005  
10:11 am

Work Order No : 0022123  
Project Name : D3235-1  
Project For : WK505  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3235-1  
Description : Mounting Lug  
Manufactured : Yes  
Amount Req'd : 500  
Amount Done : 355  
Start Date : 12-20-04  
Est Finish Date : 02-05-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
Part/All Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	7850.97	100.00	6098.47	1752.50
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	22.14	100.00		
Production Cost :	0.00	332.21	100.00	332.21	-0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	8183.18	100.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	8183.18			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.06
Profits/(Loss) :	0.00	( -8183.18)

Mis 01B  
u  
11.13

Date: Monday, 14/11/2005 8:43:42 AM  
 User: Alba Panzuto

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING LUG
Job Number	: 22123		
Estimate Number	: 10428		
P.O. Number	:	Part Number	: D32351
This Issue	: 14/11/2005 S.O. No. :	Drawing Number	: D3235 REV A
Prsht Rev.	: NC	Project Number	:
First Issue	: // Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	:	Material	:
Written By	:	Due Date	: 30/11/2005 Qty: 145 Um: Each
Checked & Approved By	:		
Comment	: Est A 04.04.19 New issue KJ/JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	SHEAR	SHEAR
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Comment: SHEAR  
 Cut D2423 extrusion to 0.820"  
 Batch: \_\_\_\_\_

2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1  
 1-Machine as per Folio FA369 and Dwg D3235  
 2-Identify as D3235-1  
 3-Deburr and Tumble

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1  
 Acid etch and Alodine as per QSI 005 4.1



Date: Monday, 14/11/2005 8:43:42 AM  
User: Alba Panzulo

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG

Job Number: 22123

Part Number: D32351

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

